

1 **Q. Please state your name, business address, and present position with**
2 **PacifiCorp d/b/a Rocky Mountain Power (Company).**

3 A. My name is Dana M. Ralston. My business address is 1407 West North Temple,
4 Suite 320, Salt Lake City, Utah 84116. My present position is Vice President of
5 Thermal Generation. I am responsible for the coal, gas, and geothermal resources
6 owned by the Company.

7 **Qualifications**

8 **Q. Please describe your education and business experience.**

9 A. I have a Bachelor of Science degree in Electrical Engineering from South Dakota
10 State University. I have been the Vice President of Thermal Generation for
11 PacifiCorp Energy since January 2010. Before 2010, I held a number of positions
12 of increasing responsibility with MidAmerican Energy Company for 28 years in
13 the generation organization, including the plant manager position at the Neal
14 Energy Center, a 1600 megawatt generating complex. In my current role, I am
15 responsible for the operation and maintenance of the thermal generation fleet.

16 **Purpose and Overview of Testimony**

17 **Q. What is the purpose of your testimony?**

18 A. My rebuttal testimony is in response to issues raised by the Division of Public
19 Utilities (“DPU”) witness Mr. Richard S. Hahn regarding his request for an
20 “Explanation of Outages” referenced in Figure 7 CONFIDENTIAL, line 314 of
21 his Direct Testimony.

22 **Q. Which outages from those listed in “Figure 7 CONFIDENTIAL” is Mr.**
23 **Hahn seeking and explanation?**

24 A. As requested in supplemental testimony Mr. Hahn is seeking additional
25 information or justification for the following plant outages:

- 26 • Huntington – Unit 1 transformer fire
- 27 • Huntington – Unit 2 coal mill explosion
- 28 • Lake Side Combustion Turbine (“CT”) 12 damage
- 29 • Wyodak ID fan repairs

30 **Huntington – 1 Transformer Fire Outage**

31 **Q. What event occurred that caused the outage?**

32 A. On November 16, 2011, one of the two generator step-up transformers connected
33 to Unit 1 generator at Huntington plant failed catastrophically while in service.
34 The failure resulted in a rupture of the main tank which started a fire that caused
35 damage to the bus and the adjacent transformer.

36 **Q. Was the age and condition of the transformer a concern prior to failure?**

37 A. No. The failed transformer was purchased new from GE-Prolec as a spare for the
38 Huntington plant in 2002 and subsequently moved into service in November
39 2010. The transformer had only been in service approximately 11 months prior to
40 failure.

41 **Q. Were proper precautions taken to ensure this transformer’s reliability as it**
42 **was placed into service?**

43 A. Yes. Prior to being moved into position for initial service, insulating oil was
44 removed from the transformer and a thorough and complete internal inspection

45 conducted. Once the transformer was moved into position, the insulating oil was
46 processed to ensure oil specifications were met in preparation for initial field
47 energization.

48 **Q. Was there any type of condition monitoring installed on this transformer?**

49 A. Yes. In addition to regular monitoring of operating parameters, on-line oil
50 analysis equipment was retrofitted to this transformer to continually monitor the
51 condition of the transformer oil. Additionally, periodic oil samples were drawn
52 for independent lab analysis while the transformer was operational.

53 **Q. Was the transformer removed from service at any time prior to its failure as
54 a result of oil analysis information?**

55 A. No. Prior operating parameters or oil analysis results did not indicate a condition
56 that would cause a definable reason to remove the transformer from service.

57 **Q. Has the root cause of the transformer failure been determined?**

58 A. No. Protective relay information and the physical evidence contained within the
59 failed transformer have not produced conclusive evidence from which to
60 determine the actual failure mechanism. The final report for this failure has been
61 provided in response to DPU 19. The analysis did not find any negligence on the
62 part of the Company or other actions that should have been taken.

63 **Q. Given the review of this information and physical evidence, are there any
64 definite conclusions that can be reached to explain the reason this
65 transformer failed?**

66 A. No. However, protective relay information indicates a “phase-to-phase” fault
67 occurred between “B” and “C” phase low voltage bus work. Post failure

68 inspection of the transformer internals did not reveal any evidence from which to
69 determine a root cause for the phase-to-phase fault.

70 **Q. Were PacifiCorp's actions and processes in dealing with the installation and**
71 **operation of the transformer prudent and consistent with industry**
72 **standards?**

73 A. Yes. PacifiCorp installed the transformer following good industry practices and
74 had in place on line oil monitoring to ensure continuous condition assessment was
75 in place and being monitored. The analysis of the failure did not find fault with
76 any of the Company's practices or actions with respect to the installation and
77 operation of the transformer.

78 **Huntington – 2 Coal Mill Explosion Outage**

79 **Q. What event occurred that caused the outage?**

80 A. On November 30, 2011, a generator runback occurred that caused the boiler to
81 trip offline. The resultant upset caused the hot boiler gases to flow backwards into
82 the mills and caused them to explode. A generator runback is an automatic
83 protection system that reduces the load on the generator to protect it when the
84 generator cooling system cannot adequately cool the generator.

85 **Q. Was a system installed that would prevent this from occurring?**

86 A. Yes, a system had just been installed but had not been commissioned at the time of
87 the explosion. The system is called a steam inerting system. A steam inerting
88 system uses steam to displace the air in a coal mill to lower the oxygen content of
89 the coal mill to a point that combustion is not sustainable and thereby preventing
90 an explosion.

91 **Q. What is the Company’s knowledge and understanding regarding**
92 **commercially available steam inerting systems?**

93 A. The Company is familiar with steam inerting systems for coal mills. In fact, some
94 coal mill suppliers, “Original Equipment Manufacturers” (OEMs), have
95 historically provided steam inerting systems supplied from a low pressure steam
96 source as part of the original coal mill equipment. Such a provision was not
97 originally provided by the Huntington OEMs. A significant issue with installation
98 of these systems is the ability to adequately regulate high pressure, high
99 temperature steam for a low pressure, low volume application to consistently
100 satisfy steam inerting system design requirements. Attempts by the Company,
101 since as early as 1992, to find a functional and reliable system proved
102 unsuccessful until recently, making installation of a National Fire Protection
103 Association (NFPA) compliant inerting system prior to this time impractical and
104 would not have functioned as required to prevent explosions.

105 **Q. Has the issue of high pressure, high temperature steam regulation for**
106 **currently available steam inerting systems been resolved?**

107 A. Yes. Improvements in the regulation of high pressure, high temperature steam
108 sources have rendered these systems viable. Commensurate with these technology
109 improvements in steam supply regulation, and more recent experience with coal
110 mill explosion outages that have occurred at the Huntington plant, the decision
111 was made in 2009 to move forward with project development and installation of
112 steam inerting systems during unit outages scheduled for both Huntington Unit 1
113 and Unit 2 in 2010 and 2011 respectively. The Huntington Unit 2 inerting system

114 high energy steam supply connection was made and the balance of the system was
115 installed during the scheduled outage in November 2011. The commissioning
116 activities for the steam inerting system were planned to begin the week after the
117 unit had returned to service following the scheduled outage to permit any start up
118 issues to be resolved before commissioning.

119 **Q. Is there a current NFPA code requirement that a steam inerting system be**
120 **installed on coal mills?**

121 A. Yes. In the current 2007 version of the NFPA 85 code it is specified that steam
122 inerting systems be installed on milling systems constructed under the provisions
123 of this version of the code. However, code requirements in place at the time of
124 original equipment commissioning of the Huntington facility didn't require such
125 systems. The more stringent requirements of more recent versions of the code
126 only apply in the event there is a major alteration in design affecting unit
127 operation, e.g., replacement of the milling system in its entirety which did not
128 occur at the plant. To confirm this view the State of Utah Director of "Division of
129 Boiler, Elevator and Coal Mine Safety" as the "Authority having Jurisdiction"
130 (AHJ), was asked about the requirement to apply the 2007 code for the
131 Huntington plant and has agreed that the modifications to the plant did not require
132 the plant to update to the 2007 code.

133 **Q. Were the Company's actions related to the application and installation of an**
134 **inerting system within industry practices and prudent?**

135 A. Yes. The Company prudently reviewed options for inerting systems and did not
136 purchase and apply a system until it was convinced the system would provide a

137 functional system that achieves the desired project objectives. Installing a system
138 prior to this time would not have achieved the requirements of an inerting system
139 to prevent explosions.

140 **Lake Side Combustion Turbine 12 (CT 12) Turbine Damage**

141 **Q. What was the primary reason for the Lake Side unscheduled outage taken on**
142 **October 29th, 2011?**

143 A. The original scope of the unscheduled outage was to repair an exhaust expansion
144 joint on CT 12 with an estimated return to service date of November 3, 2011.
145 Failure of the expansion joint likely occurred due to detachment of an internal
146 flow shield, which directs hot exhaust gases away from the expansion joint, and
147 normal wear and tear associated with four years of operation.

148 **Q. Did the scope of the outage include a borescope inspection of the CT 12 Row**
149 **2 turbine blades?**

150 A. Yes. Based on communications from Siemens regarding a forthcoming Product
151 Bulletin (“PB”) associated with a requirement to inspect Row 1 Blade static seals
152 before the next planned combustion inspection, a borescope inspection was
153 scheduled to occur concurrent with the unplanned exhaust expansion joint repair
154 to minimize overall unit unavailability. Siemens subsequently issued the Row 1
155 Blade static seal PB in November 2011.

156 In light of the existing Siemens Row 2 Blade “Technical Advisory” (TA)
157 specifically recommending an inspection of the turbine section, Row 2 Blades
158 before reaching 16,000 Equivalent Based Hours (“EBH”) or 400 Equivalent Starts
159 (“ES”) and follow-up inspections every 200 to 400 ES to inspect for cracks in the

160 trailing edge of the blades and due to four catastrophic failures in 2010 of Row 2
161 Blades in the Siemens W501F fleet, an inspection of the Row 2 Blades was
162 scheduled at the same time. CT 12 Row 2 Blades had approximately 160 ES at the
163 time of the unplanned outage.

164 **Q. Did the bore scope inspection reveal substantive indication of issues raised in**
165 **Siemens TA?**

166 A. Yes. Impact damage was observed on the trailing edge of two blades that had
167 breached and collapsed the blades' structural support. Additionally, all Row 2
168 Blades showed indication of rubbing and heavy seal segment material transfer.
169 Subsequently, Siemens recommended replacing the two damaged Row 2 Blades
170 and repairing remaining Row 2 blades based on the inspection findings. This
171 required an extension of the unplanned outage beyond the planned return to
172 service date of November 3, 2011.

173 **Q. Was there a determinable root cause for the observed damage to the**
174 **combustion turbine?**

175 A. No. Neither Siemens nor an independent fact finder, J. Wilson with BWD
176 Turbines Limited, Ancaster, Ontario, Canada conclusively arrived at a root cause
177 of the failure; offering only possible causes that may have contributed to the
178 observed damage.

179 **Q. Was it necessary to adhere to Siemens recommendation for Row 2 blade**
180 **failure replacement?**

181 A. Yes. PacifiCorp was prudent in following Siemens' recommendation to replace
182 damaged Row 2 Blades given four reported cases in October 2010 of Row 2

183 Blade liberation in the Siemens fleet of W501F units that had resulted in
184 catastrophic failure of the combustion turbines. Failure to perform the inspection
185 and replace the damaged components found could have resulted in a catastrophic
186 failure that would have force the unit off for an extended period which would
187 have increased costs for the Company and our customers.

188 **Q. Was the Row 2 blade replacement and associated repairs to CT 12 made per**
189 **the OEM recommendations?**

190 A. Yes. The OEM recommended repairs were made to CT 12 and the unit was
191 returned to service November 15, 2011, without incident.

192 **Wyodak Inducted Draft (ID) Fan Repairs**

193 **Q. What event occurred that caused the outage?**

194 A. On October 20, 2012, one of the ID fans motors failed and forced the unit off line.

195 **Q. When were the motors placed in service?**

196 A. New ID fan motors were installed during the planned major unit outage and
197 placed in service April 27, 2011, as part of a comprehensive clean air initiative
198 project.

199 **Q. Following the catastrophic failure of the “A” ID fan motor during unit start-**
200 **up, was the OEM involved in determining the failure mechanism?**

201 A. Yes. Following the failure incident, an on-site inspection of the “A” ID fan motor
202 was conducted by the motor OEM, Hyundai Heavy Industries (HHI), on October
203 19, 2011. HHI’s inspection found cracks in the motor’s rotor retaining rings and
204 other signs of damage to the motor stator which necessitated shipping the

205 complete motor to HHI's repair facility in Ohio for additional detailed inspections
206 and ultimately repairs.

207 **Q. Was there concern about the "B" ID fan motor condition as a result of the**
208 **inspection results on the "A" motor?**

209 A. Yes. Given the observed damage to the "A" ID fan motor, PacifiCorp opted to
210 remove the unit from service two days later to facilitate a field inspection of the
211 "B" ID fan motor to determine whether that motor may have the same or similar
212 manufacturing deficiencies.

213 **Q. Did the inspection of the "B" ID fan motor reveal similar damage and failure**
214 **mechanism?**

215 A. Yes. Cracks were also found in the rotor retaining rings of "B" ID fan motor,
216 which also required detailed factory inspections and repair. This proactive
217 approach likely prevented the same catastrophic failure experienced with the "A"
218 ID fan motor and significantly decrease the repair time and return to service by
219 comparison.

220 **Q. Was the root cause for the ID fan motor failures determined?**

221 A. Yes. PacifiCorp and HHI commissioned independent failure analysis studies. The
222 conclusions of both failure analysis studies indicated that the rotor retaining ring
223 welds failed due to improper welding procedures applied during manufacturing.
224 HHI implemented their corrected welding procedure during the repair/rebuild
225 process of each of PacifiCorp's motors to mitigate the potential for repeat failures.

226 **Q. How was the repair costs allocated?**

227 A. The repair costs were paid for by the supplier of the equipment.

228 **Q. Did the Company act prudently in connection with its handling of the repairs**
229 **of the Wyodak ID fan motors?**

230 A. Yes. The motors were both under warrantee during this time and after the first
231 motor failed with no advanced warning the second motor was removed from
232 service to determine if the same possible failure conditions existed. It was
233 determined that the same failure mode conditions existed on the second motor and
234 it was repaired prior to experiencing a catastrophic failure.

235 **Summary**

236 **Q. Were any of these outages caused by imprudent actions of the Company?**

237 A. No, the Company prudently managed the equipment involved with these outages.
238 PacifiCorp diligently and effectively manages its fleet to provide the best value
239 for its customers. This can be seen in the availability numbers for the fleet during
240 2011. In 2011 the NERC average equivalent availability for the comparable fleet
241 as PacifiCorp's was 84.41 percent and the PacifiCorp equivalent availability for
242 the same period was 85.89 percent even with the outages discussed above.

243 **Q. What is your recommendation to the Commission related to cost recovery**
244 **related to these outages?**

245 A. I recommend that the Commission reject Mr. Hahn's proposed outage
246 adjustments because the evidence does not support a finding that the outages were
247 caused by the Company's imprudence. Forced outages are to be expected during
248 the course of a utility company's normal operating business and, as I discussed in
249 my testimony, the Company prudently managed the equipment involved with
250 each of these outages. And as I have shown above, PacifiCorp diligently and

251 effectively managed its fleet to provide the best value for its customers which
252 resulted in an equivalent availability for the PacifiCorp fleet better than the NERC
253 average.

254 **Q. Does this conclude your testimony?**

255 A. Yes.