

1 **Impact of Emerging Environmental Regulations on Naughton Unit 3 Decision-**
2 **making**

3 **Mercury and Air Toxic Standards**

4 To effectuate extended operation of a coal fueled Naughton Unit 3 beyond April
5 16, 2015 (effective date of the MATS rule), will require a MATS compliance plan
6 for the unit. The MATS standard requires compliance with three emission limits.

7 The output of Naughton Unit 3 will be restricted from the effective date
8 (April 16, 2015) of the MATS rule through December 31, 2017 as the unit
9 continues to be coal fueled. The interim operating restriction and emissions will
10 be managed by imposing enforceable operating and emissions limits.

11 The MATS emission limits and compliance requirements as published in
12 the February 16, 2012 *Federal Register* are:

- 13 • Mercury (“Hg”) - Hg not to exceed 1.2 pounds per trillion British thermal
14 units (“lb/TBtu”) based on the average of 30-boiler operating days.
- 15 • Non-mercury metals - emit less than 0.030 lb/mmBtu for front-half PM or a
16 combined emission rate of 0.000050 lb/mmBtu for the total specific metals
17 identified in the standard.
- 18 • Acid gases - emit less than 0.20 lb/mmBtu SO₂ or emit less than 0.0020
19 lb/mmBtu for hydrogen chloride (“HCl”).

20 Naughton Unit 3, based on the Company’s recent testing, can meet the acid gases
21 MATS limit, but will have difficulty meeting the mercury and non-mercury
22 metals MATS limits without additional equipment and/or derating of the unit.

23 Multiple units at a plant site are allowed under the MATS rule to be
24 averaged together to demonstrate compliance with individual emissions limits.
25 For mercury, averaging would require the plant-wide average mercury emissions
26 to be less than 1.0 lb/TBtu. Compliance parameters for non-mercury metals and
27 acid gases would not change with a plant-wide averaging approach. Based on the
28 potential to average Naughton Unit 3 emissions with those from Naughton Units 1
29 and 2, tests were performed in March and April of 2012 to understand how the
30 emissions rates changed between these units. Unfortunately, Naughton Unit 1 was
31 off-line, and only Units 2 and 3 were tested.

32 Mercury

33 While specific testing of mercury emissions reduction equipment/systems has not
34 been completed at Naughton, current unit performance and mercury emissions
35 testing at the Company's Jim Bridger plant provides confidence that mercury
36 compliance can be achieved through the installation of a coal oxidizer system
37 combined with a FGD additive system on Naughton Unit 3, similar to what is
38 anticipated for Naughton Units 1 and 2. Current mercury emissions are close to
39 complying with the federal standard without additives. While the older Naughton
40 Units 1 and 2 will install a permanent system, a temporary system would be
41 installed on Naughton Unit 3 to minimize costs for a system only expected to be
42 in service for approximately three years.

43 Non-mercury Metals

44 Recent testing at Naughton Units 2 and 3 was completed as various loads. Results
45 indicate that non-mercury metals MATS limits will be difficult to meet at full

46 load and will be subject to considerable variability due to difficulty in reliably
47 measuring trace elements, limiting confidence in maintaining compliance. After
48 April 16, 2015, it will be necessary to demonstrate compliance with the non-
49 mercury MATS through quarterly emission tests that may be difficult to meet in
50 either direct measurements on Unit 3 or averaging with all units on the plant site.
51 It will be difficult to meet the non-mercury metals MATS limit on Unit 3 without
52 averaging this unit's emissions with the emissions from Units 1 and 2. Potential
53 ramifications for failing to pass a quarterly test could involve a combination of
54 fines and equipment additions to insure future compliance. Putting Naughton
55 Units 1 and 2 at risk of failure to comply with the non-mercury metals MATS
56 limit by averaging them with Unit 3 was not recommended.

57 A comparison of PM testing completed in March 2012 was compared to
58 testing done in April 2012. The data indicates that there is considerable variability
59 in the measured PM emissions even when the tests are conducted only a month
60 apart. This variability raises significant concerns with the unit's ability to
61 consistently meet the PM MATS limit. Not only is compliance questionable at
62 full load, but the results would indicate that load would need to be restricted to
63 approximately 70% in order to have confidence in being able to meet the 0.030
64 lb/mmBtu standard. For Naughton Unit 3, a 30% derate is equivalent to a net
65 reliable 99 MW restriction. It is anticipated that a permanent 30% load restriction
66 when firing coal would need to be imposed on the unit in order to meet the MATS
67 PM limit. Such a restriction would be enforced by limiting the hourly heat input

68 or MW output of the unit. Validation of compliance with the PM rate and the
69 established load restriction would be done by conducting quarterly PM tests.

70 Another option that should be considered is the use of continuous PM
71 monitoring on Naughton Unit 3 to allow operating flexibility. The state of
72 Wyoming has required the use of a continuous PM monitor on Naughton Unit 3
73 as a condition of the baghouse permit. If the installation of the PM CEMS was
74 completed, such a system would allow the unit to be derated based on actual PM
75 performance, and theoretically, would increase the ability to operate with fewer
76 unit derates. The continuous PM monitor would be more expensive than quarterly
77 testing, but could pay for itself with increased MW production compared to a
78 fixed 30% derate. It is equally possible that continuous emission information
79 could result in greater derates than the 30% estimates. Industry utilization of PM
80 monitors is limited, and as such, reliability and accuracy of the monitors is
81 somewhat unknown and will likely result in an operational learning curve both by
82 the Company and the WDEQ.

83 If stand-alone non-mercury metals MATS compliance (PM surrogate) for
84 Naughton Unit 3 emissions is pursued, it is recommended that normal ESP
85 maintenance be conducted during any scheduled overhaul as required to
86 maximize the PM emission reduction capabilities of the existing ESP. It is not
87 recommended that significant capital be invested in the ESP to maximize the
88 performance due to the short period of additional coal fueled operation
89 anticipated.

90 Acid Gases

91 The testing conducted in March 2012 demonstrates that acid gases can be
92 complied with through HCl testing even if controlling SO₂ emissions to 0.20
93 lb/mmBtu is difficult. No incremental cost to current operation is anticipated since
94 the Unit 3 fuel coal sulfur content is expected to drop from 2012 levels by 2015.

95 With the new FGD installation on Naughton Units 1 and 2, the fuel supply
96 will no longer be segregated between the units based on coal sulfur content. All
97 coal comes from the same mine and other coal quality issues do not vary
98 significantly between coal seams other than coal sulfur. It is not expected that
99 homogenizing the coal supply to all three units will affect the ability of the units
100 to meet the new MATS standards or increase the desirability to average the units
101 together for MATS compliance.

102 Conclusions on Extending Coal Operation and Meeting MATS

103 If continued coal operation of Naughton Unit 3 is allowed through 2017, the
104 following additional operating issues for each of the MATS pollutants must be
105 addressed:

- 106 • Mercury - installation of coal oxidizer and FGD additive. Temporary
107 injections systems for reagents would be used.
- 108 • Non-mercury metals - derate Naughton Unit 3 by approximately 99 MW
109 (approximately 30%). Compliance with the 0.030 lb/mmBtu PM emission rate
110 will be demonstrated with a new continuous PM monitor. Normal ESP
111 maintenance would be conducted during a normal 2014 overhaul to prepare
112 the unit for an additional 3-year run on coal. Alternatively, agree to an

113 operating limit of 231 MW net reliable output, a gross output limit
114 commensurate with that derate, or a heat input limit and use quarterly PM
115 testing to demonstrate compliance.

116 • Acid gases - quarterly HCl testing for MATS compliance (combined with SO₂
117 removal in the 0.20 lb/mmBtu range but not relied on for MATS compliance).

118 No incremental cost to current operation since coal sulfur to Unit 3 is
119 expected to drop by 2015.

120 CO₂

121 In its original economic analysis used to support the CPCN application, the
122 Company analyzed low and high CO₂ market price scenarios around the
123 Company's June 2011 official forward price curve ("OFPC") base alternative.
124 The low market price scenario paired a low natural gas price forecast with a zero
125 CO₂ price assumption, and the high market price scenario paired a high natural
126 gas price forecast with a CO₂ price assumption of \$25 per ton starting in 2015 and
127 escalating at five percent plus inflation.

128 In the Company's updated rebuttal economic analysis of the SCR and
129 baghouse investments at Naughton Unit 3, the scenario analysis was broadened to
130 cover six different combinations of natural gas and CO₂ price assumptions as
131 variations to the assumptions used in the updated base case alternative. Table
132 NT3-7-1 below summarizes the directional changes to base case assumption
133 among the six scenarios, with the scenario description indicating CO₂ price
134 assumption for the first year that CO₂ prices are assumed. Two scenarios assume
135 low and high natural gas prices with base case CO₂ assumptions held constant;

136 two scenarios assume low and high CO₂ price assumptions with the underlying
 137 base case natural gas prices held constant; and two scenarios pair different
 138 combinations of natural gas price and CO₂ price assumptions to serve as
 139 bookends around the base case. In any scenario when the CO₂ assumption varies
 140 from those used in the base case, the underlying natural gas price assumption is
 141 adjusted to account for any natural gas price response from changes in the electric
 142 sector natural gas demand.

Table NT3-7-1: Natural Gas and CO₂ Price Scenarios

Description	Natural Gas Prices	CO ₂ Prices
Base Case	December 2011 OFPC	\$16 per ton in 2021, escalating at 3% plus inflation
Low Gas, \$16 CO ₂	Low	\$16 per ton in 2021, escalating at 3% plus inflation
High, Gas, \$16 CO ₂	High	\$16 per ton in 2021, escalating at 3% plus inflation
Base Gas, \$0 CO ₂	Base Case Adjusted for Price Response	No CO ₂ Costs
Base Gas, \$34 CO ₂	Base Case Adjusted for Price Response	\$34 per ton in 2018, escalating at 5% plus inflation
Low Gas, \$34 CO ₂	Low Case Adjusted for Price Response	\$34 per ton in 2018, escalating at 5% plus inflation
High Gas, \$0 CO ₂	High Case Adjusted for Price Response	No CO ₂ Costs

143 The Company assumed a zero CO₂ price for the low scenario recognizing that
 144 there had been limited activity in the CO₂ policy arena at the time of the updated
 145 rebuttal analysis. For the high CO₂ price scenario, prices were assumed to remain
 146 consistent with the upper limit that would have been established under the
 147 American Power Act of 2010 with an assumed start date in 2018. The high CO₂
 148 price scenario start date aligns with the earliest start date assumed by the third
 149 party price forecasts reviewed by the Company. Figure NT3-7-1 below shows the

150 three CO₂ price assumptions used in the market price scenarios in the updated
 151 analysis of SCR and baghouse investments at Naughton Unit 3.

152 Emissions Performance Standards

153 An additional constraint on operation of the unit natural gas conversion will
 154 involve complying with greenhouse gas Emissions Performance Standards
 155 (“EPS”), particularly those required by the state of Washington. Under regulations
 156 applicable to a Naughton Unit 3 gas conversion, in order to service the Company
 157 load in the state of Washington, if the converted unit is defined as a base load
 158 resource, it will need to emit less than 1,100 lbs. of CO₂ per net megawatt-hour
 159 (“MWh”). As shown in Table NT3-8-1, the use of natural gas in the existing
 160 Naughton Unit 3 boiler will result in CO₂ emissions above this standard. For this
 161 reason, the annual capacity factor will be required to be less than 60% in order for
 162 Naughton Unit 3 to be defined as a peaking resource in the state of Washington.

Table NT3-8-1: Naughton Unit 3 Natural Gas Conversion Assumpitons					
Fuel Alternative	Gross Generation Capacity (MWg)	Auxiliary Power Consumption (MW)	Net Reliable Generation Capacity (MWn)	Full Load Net Plant Heat Rate (Btu/kWh)	Full Load CO ₂ Production (lb/MWh)
Current Naughton Unit 3 on Coal	354	24	330	10,342	2,120
Naughton Unit 3 after natural gas conversion	354	16	338	10,859	1,281

163 On March 27, 2012, the EPA proposed new emission regulations for CO₂. These
 164 regulations are specific to *new* generation facilities and do not impose new
 165 standards for existing units or for proposed modification or reconstructions of
 166 existing units. Natural gas fuel conversion projects are not specifically addressed,
 167 while simple cycle gas turbines are addressed but excluded from the proposed

168 rule, because these units are not base load machines. While “modifications” to
169 existing units are specifically excluded, there is a risk that on a case-by-case basis
170 the conversion of a facility could trigger the new standard or the standard could be
171 broadened in the future. The exclusion of simple cycle machines though is a sign
172 that converting Naughton Unit 3 to natural gas and to operate as a peaking unit
173 would not be viewed to fall under the regulation. The new CO₂ emission
174 regulation under the proposed rule for new generation is 1,000 lbs of CO₂ per net
175 MWh generation. A refueled Naughton Unit 3 could not meet this standard, as
176 shown in Table NT3-8-1.

177 **Coal Combustion Residuals**

178 While the Company will be faced with certain CCR storage, handling, and long-
179 term management costs at its Naughton plant whether individual units at the plant
180 continue to operate with coal as the fuel supply or not, natural gas conversion of
181 Naughton Unit 3 would effectively eliminate the production of CCR from that
182 unit. With elimination of the Unit 3 CCR waste steam, the Company would be
183 obligated to begin closure of CCR infrastructure dedicated to Naughton Unit 3
184 and no longer in service. These CCR closure costs would be accounted for as an
185 Asset Retirement Obligation (“ARO”) expense.

186 **Clean Water Act § 316(b)**

187 Due to the preliminary status of the 316(b) rulemaking process, the Company has
188 not completed specific detailed studies to fully ascertain and verify that intake
189 structure retrofits or new technologies will be necessary to comply with the
190 currently proposed 316(b) water intake regulations, particularly since a key

191 element of the proposed rule is to conduct plant-specific studies and assessments.
192 The Naughton plant utilizes cooling towers and closed-cycle cooling, significantly
193 reducing potential 316(b) rulemaking exposure. Nonetheless, modifications may
194 be needed at the Naughton raw water intake structure, located at the Hams Fork
195 River diversion located north of the town of Frontier, Wyoming, to comply with
196 the proposed impingement mortality standards. Since the raw water intake
197 structure is a common system serving all units at the site, conversion of Naughton
198 Unit 3 to natural gas is not expected provide material benefit to any such
199 compliance costs.

200 **Effluent Limitation Guidelines**

201 The EPA proposed effluent limit guidelines for wastewater discharges from steam
202 electric plants in April 2013, with final action currently expected by May 2014.
203 Regardless of the EPA's final action, Naughton plant effluent is primarily
204 managed as a common system serving all units at the site. As such, conversion of
205 Naughton Unit 3 to natural gas may have only nominal benefit to any such
206 compliance costs.